

Data sheet Issue 01/2023

# **BYK-310**

Silicone-containing surface additive for solvent-free and solvent-borne coating systems, printing inks, adhesive systems and ambient-curing plastic systems with a strong reduction of the surface tension. Thermostable up to 210 °C.

# **Product data**

**Composition** Solution of a polyester-modified polydimethylsiloxane. SVHC label-free (EU SDS)

# **Typical properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (20 °C):	0.91 g/ml
Non-volatile matter (10 min, 150 °C):	25%
Solvents:	Xylene
Flash point:	25 °C

# Storage and transportation

Separation or turbidity may occur at temperatures below 5 °C. Warm to 20 °C and mix well.

# **Applications**

# **Coatings industry**

# Special features and benefits

The additive provides a strong reduction of the surface tension of coating systems. It therefore particularly improves substrate wetting and avoids cratering. Surface slip and gloss are also increased. BYK-310 is a thermostable silicone additive which, in contrast to conventional silicones, shows no thermal decomposition at temperatures between 150 °C and 230 °C. Consequently, when re-coating, no loss in adhesion and no surface defects occur, which can be caused by the decomposition products of conventional silicones above 150 °C.

#### **Recommended use**

The additive is particularly recommended for all solvent-borne coatings and can also be used in solvent-free systems.

# **Recommended levels**

0.05–0.3 % additive (as supplied) based upon total formulation. In solvent-free systems up to 0.5 %.

The above recommended levels can be used for orientation. The optimum dosage should be determined by application-related test series.

#### Incorporation and processing instructions

The additive can be incorporated during any stage of the production process, including post-addition.

#### Special note

Unlike so-called silicone oils, this additive is very user-friendly. Nevertheless, it should be determined in series testing, whether foam is stabilized in certain systems. Similarly, the recoatability, the migration of silicone in stacked sheets as well as cratering should be checked.

# **Printing inks**

#### Special features and benefits

The additive provides a strong reduction of the surface tension of the systems. It therefore particularly improves substrate wetting and avoids cratering. Surface slip and gloss are also increased.

#### **Recommended use**

Recommended for all solvent-borne printing inks.

#### **Recommended levels**

0.05–0.3 % additive (as supplied) based upon total formulation.

The above recommended levels can be used for orientation. The optimum dosage should be determined by application-related test series.

#### Incorporation and processing instructions

The additive can be incorporated during any stage of the production process, including post-addition.

#### Special note

Unlike so-called silicone oils, this additive is very user-friendly. Nevertheless, it should be determined in series testing, whether foam is stabilized in certain systems. Similarly, the recoatability and cratering should be checked.

#### **Adhesives and sealants**

#### Special features and benefits

BYK-310 is a highly effective silicone additive. It provides a strong reduction of the surface tension, thereby improving the wetting of critical substrates.

#### **Recommended use**

Recommended for improving the substrate wetting of epoxy-based adhesive systems.

#### **Recommended levels**

0.05–0.3 % additive (as supplied) based upon total formulation.

The above recommended levels can be used for orientation. The optimum dosage should be determined by application-related test series.

#### Incorporation and processing instructions

The additive can be incorporated during any stage of the production process, including post-addition.

#### Special note

Unlike so-called silicone oils, this additive is very user friendly. Nevertheless, its influence on the adhesive properties should be checked.

#### **Ambient-curing Plastic Systems**

#### Special features and benefits

BYK-310 is a highly effective silicone additive. It provides a strong reduction of the surface tension, thereby improving the wetting of critical substrates. It also exhibits high temperature stability.

#### **Recommended use**

Recommended for improving the substrate wetting of ambient-curing epoxy-based resin systems.

#### **Recommended levels**

0.05–0.3 % additive (as supplied) based upon total formulation.

The above recommended levels can be used for orientation. The optimum dosage should be determined by application-related test series.

#### Incorporation and processing instructions

The additive can be incorporated during any stage of the production process, including post-addition.

#### **Special note**

Unlike so-called silicone oils, this additive is very user friendly. Nevertheless, it should be determined in series testing, whether surface defects occur in certain systems.



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This issue replaces all previous versions.